# IMAGINE IT, MAKE IT



**□**Roland

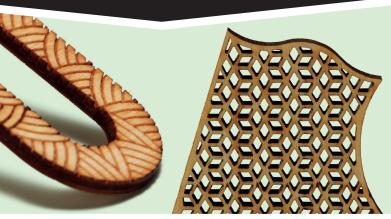
# **IMAGINE IT, MAKE IT**

INTRODUCING THE LV-290 AND LV-180 LASER ENGRAVERS

# LASER ENGRAVE AND CUTTING DEVICES FOR FABRICATION AND DECORATION

Boost your creativity and build your business with the Roland LV series laser engravers. Compact and really easy to use, the LV series cuts, engraves and marks on a huge range of materials to deliver impressive results at the touch of a button. Available in two sizes to fit your office or workshop and match your production needs.





#### PRECISION CUTTING AND ENGRAVING

A non-contact  $\mathrm{CO}_2$  laser engraves, cuts and marks complex shapes and text with crisp edges at high speed, without creating cutting debris. Unlike conventional computerised engravers, with the LV series cut surfaces have a smooth, clean finish without burrs, eliminating the need for final touch-up work. With no engraving cutters to break or wear out, the laser always maintains a beautiful finish with no degradation in quality. The LV-290 is equipped with a CCD camera that supports positioning the material to accurately contour cut UV-printed graphics.



#### **IMPRESSIVE MEDIA COMPATIBILITY**

The LV series is compatible with an extensive range of materials, from plastics to wood, leather, paper, cork and much more.



#### SIMPLE, EVEN FOR BEGINNERS

- 1. The LV series is equipped with a range of functions which make it incredibly easy to accurately set up jobs, including a laser pointer to set the XY zero point and automatic height setting.
- 2. A simple and intuitive control panel navigates smoothly and quickly to the function you want to use.
- 3. The LV series comes standard with a Windows driver that can output directly from graphics software such as Adobe® Illustrator® and CorelDRAW®. You can set and save the optimal output parameters according to the materials and type of data.

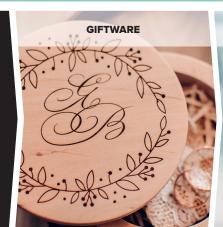


#### **DESIGNED WITH SAFETY FIRST**

The LV series is Class 1-compliant under the "IEC60825-1" international standard for laser devices. The enclosed design prevents laser light from bleeding outside. If the cover is opened during processing, the safety interlock mechanism automatically halts laser activation. LED lighting illuminates the work area, allowing you to visually check whether processing is being performed safely and properly.

# PRINT, CUT, ENGRAVE AND BUILD YOUR BUSINESS WITH HUNDREDS OF APPLICATIONS

Whether you're launching a new personalisation business, want to add value to existing product lines, or are a manufacturer looking to increase efficiency by bringing production in-house, Roland's LV laser engraving machines, paired with the VersaUV LEF2 series UV-LED printers add so much choice and product diversity. Add photos, art, text and textured effects onto existing products or cut out your own items for marking or engraving.





# TWO TECHNOLOGIES, ENDLESS POSSIBILITIES

PAIR YOUR LASER ENGRAVER WITH A VersaUV LEF2 FLATBED PRINTER FOR A PROFITABLE NEW WORLD OF CREATIVE OPPORTUNITIES

With the VersaUV LEF2 series UV-LED printers, you can print amazingly photo-realistic colour, textures and simulated 3D embossing as well as gloss and matt finishes on objects and media up to 100 mm thick. When combined with the LV laser engraver, you have a powerful, integrated solution for creating premium-value custom items on demand. Quickly and easily produce jigs for items you want to print on your LEF to reduce set up times and ensure accurate print results.



# 3 REASONS TO COMBINE YOUR VersaUV LEF2 PRINTER WITH THE LV-290 / LV-180

ADD VALUE

Take a new approach to your current

UV-printed product portfolio by

adding cut and engrave effects or

expand your offering into exciting

and profitable new markets.

OPERATE MORE EFFICIENTLY Take control of your production. Speed up turnaround times and reduce costs by bringing production in-house with LV-180/LV-290 laser engravers. Benefit from the peace of mind of knowing both your UV-LED printer and laser engraver are backed by a single, trusted provider. Roland DG provides industry-leading on-going service and support to keep you up and running.

### TWO TECHNOLOGIES, ONE INTEGRATED WORKFLOW

It's easy to integrate the LV series laser engraver into your current print production workflow.



LEF2 prints directly onto the substrate. White and gloss ink effects are applied where required. Registration marks air cluded for precise cutting alignment.





Mark points are manually set, LV engraver detects registration points and cuts accurately around the complex shape.



Remove the cut items.





Place pre-cut material up to

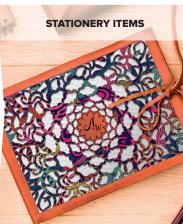
550 x 360 mm on the LEF2 bed. Set head height.

ensures accurate registration.

LED alignment system









# LV-290



## LV-180

Specifications			
Model	LV-290	LV-180	
Laser source	40W CO <sub>2</sub> laser	30W CO <sub>2</sub> laser	
Work area	When with SmartVISION Pro CCD: 550 x 440 mm (21.6 x 17.3 in.)  When without SmartVISION Pro CCD:  640 x 460 mm (25.1 x 18.1 in.) Extendable to 740 x 460 mm (29.1 x 18.1 in.)	458 x 305 mm (18 x 12 in.)	
Maximum part size	762 (w) x 482.6 (l) x 165 (h) mm (30 x 19 x 6.4 in.)	505 (w) x 309 (l) x 170 (h) mm (19.8 x 12.1 x 6.6 in.)	
Table size	790 x 530 mm (31.1 x 20.8 in.)	520 x 375 mm (20.4 x 14.7 in.)	
Dimensions	1125 (w) x 720 (l) x 1005 (h) mm (44.2 x 28.3 x 39.5 in.)	740 (w) x 780 (l) x 410 (h) mm (29.1 x 30.7 x 16.1 in.)	
Weight	167 kg (369 lb)	75 kg (166 lb)	
Cooling	Air-cooled. Operating environment temperature 15°-30°C (60° - 86°F)		
Drive	Closed-loop DC Servo control		
Maximum motor speed	When with SmartVISION Pro CCD: 1016 mm/s (40 in./s). When without SmartVISION Pro CCD: 1524 mm/s (60 in./s)	1016 mm/s (40 in./s)	
Speed control	Adjustable from 0.1 -100% (up to 16 colour-linked speed settings per job)	Adjustable from 0.1 -100% (up to 16 colour-linked speed settings per job)	
Power control	Adjustable from 0 -100% (up to 16 colour-linked speed settings per job)	Adjustable from 0.1 -100% (up to 16 colour-linked speed settings per job)	
Distance accuracy	0.254mm or 0.1% of move, whichever is greater		
Z-Axis movement	Automatic		
Focus lens	Standard 2.0"in., optional 1.5" in., 2.5" in. and 4.0"in. available	Standard 2.0" in., optional 1.5" in. available	
Resolution (dpi)	Available 125, 250, 300, 380, 500, 600, 760, 1000, 1500		
Computer interface	Full-speed USB 2.0 port, 10 Base-T Ethernet		
Memory buffer	32MB standard		
Compatible operating systems	Windows® 7, 8.1, 10		
Display panel	4-line LCD panel showing current file name, total working time, laser power, engraving speed, file(s) loaded into memory buffer, setup and diagnostic menus		
Safety	Class I Laser Product Compliant with EN60825		
	Class II Laser Product Compliant with CDRH		
	2006/42/EC Machinery Directive Compliance		
Operation voltage	100-240VAC, 50-60Hz Auto Switching, max. 15A	100-240VAC, 50-60Hz Auto Switching, max. 12A	
Fume extraction system	External exhaust system required, one 4" in. connection on the back of the machine		
Included items	Power cable, ethernet cable, USB cable, user's guide, cleaning tissue, mirror cleaner, etc.		

Specifications, designs and dimensions listed may be subject to change without notice.

Depending on the material being processed, harmful gases may be generated that could cause symptoms such as sore throat, headache, dizziness, etc. Roland DG strongly recommends that you install a deodorising or local exhaust ventilation system in a well-ventilated room. For more information, please contact your local distributor or dealer.

Options			
	Model	Description	
	FL15	1.5 in. Focus lens	
Danis assessed and	FL20	2.0 in. Focus lens	
Replacement Lens	FL25	2.5 in. Focus lens	
	FL40	4.0 in. Focus lens	
Davida a sur a sur tabla	HT180	Honeycomb table for LV-180	
Replacement Table	GT290	Aluminium grid cutting table for LV-290	



#### **EXPAND YOUR PRINT BUSINESS WITH OUR BENCHTOP UV FLATBED PRINTER**

With the VersaUV LEF/LEF2 series UV-LED printers, you can print amazingly photo-realistic colour, textures and simulated 3D embossing as well as gloss and matt finishes on objects and media up to 100 mm thick. Combine your LV laser engraver with a VersaUV LEF/LEF2 printer to create premium value items such as custom giftware, personalised awards, or acrylic displays with attractive graphics.





Vaporised components may slightly irritate the eyes, nose and/or throat during and following printing with this product. If continuously printing in a closed space, the density of volatile compositions will accumulate and may irritate the eyes, nose and /or throat. Roland DG strongly recommends that you install a ventilation system and use this product in a well-ventilated room. For more information, please contact your local distributor or dealer.

Roland DG reserves the right to make changes in specifications, materials or accessories without notice. Actual output may vary. For optimum output quality, periodic maintenance to critical components may be required. Please contact your Roland DG dealer for details. No guarantee or warranty is implied other than expressly stated. Roland DG shall not be liable for any incidental or consequential damages, whether foreseeable or not, caused by defects in such products. PANTONE® is the property of Pantone LLC. All other trademarks are the property of their respective owners. Reproduction or use of copyrighted material is governed by local, national, and international laws. Customers are responsible for observing all applicable laws and are liable for any infringement. Roland DG Corporation has licensed the MMP technology from the TPL Group.



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